

Garant
Stepped drill HSS, TiAlN, Cutter Ø: MFmm

Order data

Order number	118324 MF
GTIN	4067263124689
Item class	11C

Description
Version:

With cylindrical spotting drill, Ø figures shown in the flute. Three drive flats on the shank. Stepped drill with spiral flutes for optimum chip evacuation and high-performance coating for high wear resistance. Size MF combination stepped drill (core holes **and** through holes) **for metric fine threads** (to DIN 60423) M12×1.5; M16×1.5; M20×1.5; M25×1.5; M32×1.5; M40×1.5

Application:

Drilling and deburring, maximum material thickness = step height (see table).

Technical description

Step height	4 mm
Shank Ø	12 mm
Overall length	94 mm
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Shank	Three drive flats shank
Colour ring	without
Type of product	Stepped drill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
INOX < 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		